

What is claimed is:

1. A process for preparing a polar olefin copolymer comprising:

copolymerizing a non-polar olefin and a polar olefin  
5 in the presence of a catalyst comprising

(A0) a compound of a transition metal selected from Groups 3 to 11 of the periodic table, which is represented by the following formula (1):



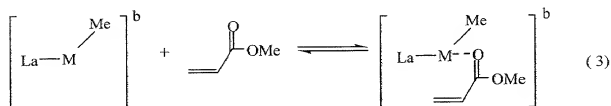
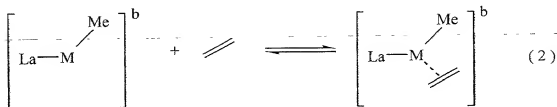
10 wherein M is a transition metal atom selected from Groups 3 to 11 of the periodic table,

m is an integer of 1 to 6,

n is a number satisfying a valence of M,

L is a ligand coordinated to M and each ligand L has  
15 a feature that when the value obtained by subtracting the total sum of the whole energy, as determined by a density functional method, of the compounds on the left-hand member from the whole energy, as determined by a density functional method, of the compound on the right-hand  
20 member in the following chemical formula (2) and the value obtained by the same subtraction in the following chemical formula (3) are defined as coordination energy  $E_1$  of ethylene and coordination energy  $E_2$  of methyl acrylate, respectively, the difference  $\Delta E$  ( $\Delta E = E_1 - E_2$ ) between the  
25 coordination energy  $E_1$  of ethylene and the coordination

energy  $E_2$  of methyl acrylate is 50 kJ/mol or less,



5            wherein M is the same transition metal atom selected from Groups 3 to 11 of the periodic table as M in the formula (1), a is an integer of 1 to 3, b is an electric charge of the compound in the blankets [ ] and is 0 or 1, and Me is a methyl group,

10    and

          X is a hydrogen atom, a halogen atom, an oxygen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a  
15    phosphorus-containing group, a halogen-containing group, a heterocyclic compound residual group, silicon-containing group, a germanium-containing group and a tin-containing group, and when n is 2 or greater, plural atoms or groups

indicated by X may be the same or different, and plural groups indicated by X may be bonded to each other to form a ring.

- 5 2. A process for preparing a polar olefin copolymer comprising copolymerizing a non-polar olefin and a polar olefin in the presence of a catalyst comprising
- (A0) a compound of a transition metal selected from Groups 3 to 11 of the periodic table, which is represented
- 10 by the formula (1) as defined in claim 1, and
- (B) at least one compound selected from the group consisting of
- (B-1) an organometallic compound,
- (B-2) an organoaluminum oxy-compound, and
- 15 (B-3) a compound which reacts with a transition metal compound (A0) to form an ion pair.
3. The process for preparing a polar olefin copolymer as claimed in Claim 1 or 2, wherein the transition metal
- 20 compound represented by the general formula (1) is a compound of a transition metal selected from Groups 4, 5, 6 and 11 of the periodic table.

4. A process for producing a polar olefin copolymer comprising copolymerizing a non-polar olefin and a polar olefin in the presence of a catalyst comprising:

(A1) a reaction product of

- 5 (C) a compound of a transition metal selected from Groups 4, 5, 6 and 11 of the periodic table which is represented by the following formula (c):

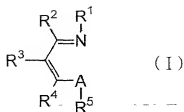


- wherein M' is a transition metal atom selected from Groups  
10 4, 5, 6 and 11 of the periodic table,

k is a number satisfying a valence of M', and

- X is a hydrogen atom, a halogen atom, an oxygen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a halogen-containing group, a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, and when k is 2 or greater, plural atoms or groups  
15 indicated by X may be the same or different, and plural  
20 groups indicated by X may be bonded to each other to form a ring, and

(A-i) a compound represented by the following formula (I):



wherein A is an oxygen atom, a sulfur atom or a selenium atom, or a nitrogen atom having a substituent R<sup>6</sup>, and

- R<sup>1</sup> to R<sup>6</sup> may be the same or different, they are each
- 5 a hydrogen atom, a halogen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a heterocyclic compound residual-group, a silicon-
- 10 containing group, a germanium-containing group or a tin-containing group, two or more of them may be bonded to each other to form a ring;
- and

- (B) at least one compound selected from the group
- 15 consisting of:

(B-1) an organometallic compound,

(B-2) an organoaluminum oxy-compound, and

(B-3) a compound which reacts with the reaction product (A1) to form an ion pair.

5. A process for producing a polar olefin copolymer comprising copolymerizing a non-polar olefin and a polar olefin in the presence of a catalyst comprising:

(A2) a reaction product of

- 5 (C) a compound of a transition metal selected from Groups 4, 5, 6 and 11 of the periodic table which is represented by the following formula (c):

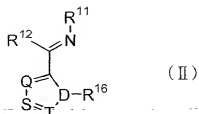


- wherein M' is a transition metal atom selected from Groups  
10 4, 5, 6 and 11 of the periodic table,

k is a number satisfying a valence of M', and

- X is a hydrogen atom, a halogen atom, an oxygen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a halogen-containing group, a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, and when k is 2 or greater, plural atoms or groups  
15 indicated by X may be the same or different, and plural groups indicated by X may be bonded to each other to form a ring, and

(A-ii) a compound represented by the following formula (II):



wherein D is a nitrogen atom or a phosphorus atom,

Q is a nitrogen atom or a phosphorus atom, or a carbon atom substituted with a substituent R<sup>13</sup>,

5 S is a nitrogen atom or a phosphorus atom, or a carbon atom substituted with a substituent R<sup>14</sup>,

T is a nitrogen atom or a phosphorus atom, or a carbon atom substituted with a substituent R<sup>15</sup>,

R<sup>11</sup> to R<sup>16</sup> may be the same or different, they are each  
 10 a hydrogen atom, a halogen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a heterocyclic compound residual group, a silicon-  
 15 containing group, a germanium-containing group or a tin-containing group, two or more of them may be bonded to each other to form a ring;

and

(B) at least one compound selected from the group  
 20 consisting of:

(B-1) an organometallic compound,

(B-2) an organoaluminum oxy-compound, and

(B-3) a compound which reacts with the reaction product (A2) to form an ion pair.

6. A process for producing a polar olefin copolymer comprising copolymerizing a non-polar olefin and a polar olefin in the presence of a catalyst comprising:

(A3) a reaction product of

- (C') a compound of a transition metal selected from Groups 3 to 11 of the periodic table, which is represented by the following formula (c'):



wherein M is a transition metal atom selected from Groups 3 to 11 of the periodic table,

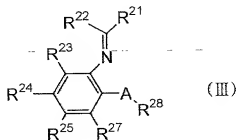
k is a number satisfying a valence of M, and

- 15 X is a hydrogen atom, a halogen atom, an oxygen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a halogen-containing group, a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, and when k is 2 or greater, plural atoms or groups indicated by X may be the same or different, and plural groups indicated by X may be bonded to each other to form  
25 a ring, and

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(A-iii) a compound represented by the following formula (III):



- 5 wherein A is an oxygen atom, a sulfur atom or a selenium atom, or a nitrogen atom having a substituent R<sup>26</sup>, and
- R<sup>21</sup> to R<sup>28</sup> may be the same or different, they are each a hydrogen atom, a halogen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, two or more of them may be bonded to
- 10 each other to form a ring.

7. A process for producing a polar olefin copolymer comprising copolymerizing a non-polar olefin and a polar olefin in the presence of a catalyst comprising:

- 20 (A3) a reaction product of

(C') a compound of a transition metal selected from Groups 3 to 11 of the periodic table, which is represented by the following formula (c'):

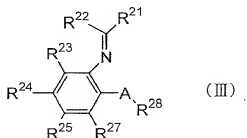


- 5 wherein M is a transition metal atom selected from Groups 3 to 11 of the periodic table,

k is a number satisfying a valence of M, and

- X is a hydrogen atom, a halogen atom, an oxygen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a halogen-containing group, a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, and when k is 2 or greater, plural atoms or groups indicated by X may be the same or different, and plural groups indicated by X may be bonded to each other to form a ring, and

- 20 (A-iii) a compound represented by the following formula (III):



wherein A is an oxygen atom, a sulfur atom or a selenium atom, or a nitrogen atom having a substituent  $R^{26}$ , and

$R^{21}$  to  $R^{28}$  may be the same or different, they are each a hydrogen atom, a halogen atom, a hydrocarbon group, an

- 5 oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, two or more of them may be bonded to each other to form a ring;
- 10 and

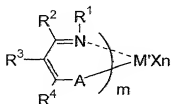
(B) at least one compound selected from the group consisting of:

- 15 (B-1) an organometallic compound,  
(B-2) an organoaluminum oxy-compound, and  
(B-3) a compound which reacts with the transition metal compound (A3) to form an ion pair.

- 20 8. The process for producing a polar olefin copolymer as claimed in claim 6 or 7, wherein the compound of a transition metal represented by the formula (c') is a compound of a transition metal selected from Groups 4, 5, 6 and 11 of the periodic table.

9. A process for producing a polar olefin copolymer comprising copolymerizing a non-polar olefin and a polar olefin in the presence of a catalyst comprising:

- (A4) a compound of a transition metal selected from Groups 4, 5, 6 and 11 of the periodic table, which is represented by the following formula (IV):



... (IV)

- wherein M' is a transition metal atom selected from Groups 4, 5, 6 and 11 of the periodic table,
- m is an integer of 1 to 6,
- A is an oxygen atom, a sulfur atom or a selenium atom, or a nitrogen atom having a substituent R<sup>6</sup>,
- R<sup>1</sup> to R<sup>4</sup> and R<sup>6</sup> may be the same or different, they are each a hydrogen atom, a halogen atom, a hydrocarbon group, a heterocyclic compound residual group, an oxygen-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a sulfur-containing group, a phosphorus-containing group, a silicon-containing group, a germanium-containing group or a tin-containing group, two or more of them may be bonded to each other to form a ring, and when m is 2 or greater,

one group of  $R^1$  to  $R^4$  and  $R^6$  contained in one ligand and one group of  $R^1$  to  $R^4$  and  $R^6$  contained in other ligands may be bonded, and  $R^1$ s,  $R^2$ s,  $R^3$ s,  $R^4$ s or  $R^6$ s may be the same or different,

5         $n$  is a number satisfying a valence of  $M'$ , and

$X$  is a hydrogen atom, a halogen atom, an oxygen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a

10       phosphorus-containing group, a halogen-containing group, a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, and when  $n$  is 2 or greater, plural atoms or groups indicated by  $X$  may be the same or different, and plural

15       groups indicated by  $X$  may be bonded to each other to form a ring;

and

(B) at least one compound selected from the group consisting of:

20       (B-1) an organometallic compound,

(B-2) an organoaluminum oxy-compound, and

(B-3) a compound which reacts with the transition metal compound (A4) to form an ion pair.



a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, two or more of them may be bonded to each other to form a ring, and when  $m$  is 2 or greater, one group of  $R^{11}$  to  $R^{15}$  contained in one ligand and one group of  $R^{11}$  to  $R^{15}$  contained in other ligands may be bonded, and  $R^{11}s$ ,  $R^{12}s$ ,  $R^{13}s$ ,  $R^{14}s$  or  $R^{15}s$  may be the same or different,  $n$  is a number satisfying a valence of  $M'$ , and  $X$  is a hydrogen atom, a halogen atom, an oxygen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a halogen-containing group, a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, and when  $n$  is 2 or greater, plural atoms or groups indicated by  $X$  may be the same or different, and plural groups indicated by  $X$  may be bonded to each other to form a ring;

and

(B) at least one compound selected from the group consisting of:

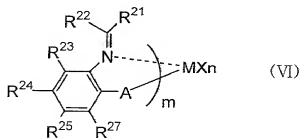
(B-1) an organometallic compound,

(B-2) an organoaluminum oxy-compound, and

(B-3) a compound which reacts with the transition metal compound (A5) to form an ion pair.

11. A process for producing a polar olefin copolymer  
5 comprising copolymerizing a non-polar olefin and a polar  
olefin in the presence of a catalyst comprising:

(A6) a compound of a transition metal selected from Groups 3 to 11 of the periodic table, which is represented by the following formula (VI):



wherein M is a transition metal atom selected from Groups 3 to 11 of the periodic table,

15            m is an integer of 1 to 6,

A is an oxygen atom, a sulfur atom or a selenium atom,  
or a nitrogen atom having a substituent R<sup>26</sup>.

R<sup>21</sup> to R<sup>27</sup> may be the same or different, they are each a hydrogen atom, a halogen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group,



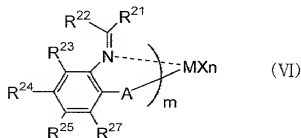
a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, two or more of them may be bonded to each other to form a ring, and when  $\bar{m}$  is 2 or greater, one group of  $R^{21}$  to  $R^{27}$  contained in one ligand and one group of  $R^{21}$  to  $R^{27}$  contained in other ligands may be bonded, and  $R^{21}s$ ,  $R^{22}s$ ,  $R^{23}s$ ,  $R^{24}s$ ,  $R^{25}s$ ,  $R^{26}s$  or  $R^{27}s$  may be the same or different,

$n$  is a number satisfying a valence of  $M$ , and

- 10  $X$  is a hydrogen atom, a halogen atom, an oxygen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a halogen-containing group, a
- 15 heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, and when  $n$  is 2 or greater, plural atoms or groups indicated by  $X$  may be the same or different, and plural groups indicated by  $X$  may be bonded to each other to form
- 20 a ring.

12. A process for producing a polar olefin copolymer comprising copolymerizing a non-polar olefin and a polar olefin in the presence of a catalyst comprising:

(A6) a compound of a transition metal selected from Groups 3 to 11 of the periodic table, which is represented by the following formula (VI):



wherein M is a transition metal atom selected from Groups 3 to 11 of the periodic table,

m is an integer of 1 to 6,

A is an oxygen atom, a sulfur atom or a selenium atom, or a nitrogen atom having a substituent R<sup>26</sup>,

R<sup>21</sup> to R<sup>27</sup> may be the same or different, they are each a hydrogen atom, a halogen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a

nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a heterocyclic compound residual group, a silicon-containing group, a germanium-containing group or a tin-containing group, two or more of them may be bonded to

each other to form a ring, and when m is 2 or greater, one group of R<sup>21</sup> to R<sup>27</sup> contained in one ligand and one group of R<sup>21</sup> to R<sup>27</sup> contained in other ligands may be bonded, and

R<sup>21</sup>s, R<sup>22</sup>s, R<sup>23</sup>s, R<sup>24</sup>s, R<sup>25</sup>s, R<sup>26</sup>s or R<sup>27</sup>s may be the same or different,

n is a number satisfying a valence of M, and

- X is a hydrogen atom, a halogen atom, an oxygen atom,
- 5 a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a halogen-containing group, a heterocyclic compound residual group, a silicon-containing
- 10 group, a germanium-containing group or a tin-containing group, and when n is 2 or greater, plural atoms or groups indicated by X may be the same or different, and plural groups indicated by X may be bonded to each other to form a ring;
- 15 and

(B) at least one compound selected from the group consisting of:

- (B-1) an organometallic compound,
- (B-2) an organoaluminum oxy-compound, and
- 20 (B-3) a compound which reacts with the transition metal compound (A6) to form an ion pair.

13. The process for producing a polar olefin copolymer as claimed in claim 11 or 12, wherein the
- 25 compound of a transition metal represented by the formula

(VI) is a compound of a transition metal selected from Groups 4, 5, 6 and 11 of the periodic table.

14. A polar olefin copolymer obtained by the process  
5 according to any one of claims 1 to 13.